

Date: Monday, 20/04/2009 12:52:44 PM
User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TIE-WRAP
Job Number :	47320		
Estimate Number :	12797		
P.O. Number :		Part Number :	D35991
This Issue :	20/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3599 REV A
First Issue :	/ /	Project Number :	N/A
Previous Run :	46406	Drawing Revision :	A
	Type :	Material :	
	PURCHASED PARTS	Due Date :	24/04/2009
Written By :		Qty:	100
Checked & Approved By :	<u>C209/04/20</u>	Um:	Each
Comment :	Est Rev:A New Issue 07.03.07 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 8597
Purchase Part Number: 7130k41
Supplier: Mc Master Carr
Certificate of conformity is required

C209/04/20 (100)

2.0	7130K41	TIE WRAP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
TIE WRAP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

P29/4/21 (100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

809/04/22 (100) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST117

8809/04/22 (100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 20/04/2009 12:52:44 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP

Job Number: 47320

Part Number: D35991

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/22 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-04-22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3599	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE TIE-WRAP SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.27 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	DESCRIPTION	WIDTH (in)	LENGTH (in)	COLOUR	MCMaster-CARR P/N
D3599-1	NYLON CABLE TIE	0.10	6.38	OFF-WHITE	7130K41

D3599-X TIE-WRAP

C209/04/20
W10:47320

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Purchase Order
PO00008597

Page 1 of 1

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

McMaster-Carr Number
5383510-01

04/20/2009

Line	Description	Ordered	Shipped
1	7130K41 Standard Nylon Cable Tie, 6-3/8" L, 1-1/2" Bundle Diameter, 18#tensile Strength, White, Packs of 100	1 Pack	1
2	7566K25 Cable Tie Holder, Adhesive Backed, Four Way, for .19" Maximum Tie Width, Packs of 100	1 Pack	1

3 - 116 - 01	04 - 38	K41	1 PK	1
3 - 122 - 06	26 - 09	K25	1 PK	2

Sorter 22

Dart Aerospace Ltd

EXP

Cycle

39



1 lb
2 lines

FW1BSP39
04/20/2009
12:57/13:07
999

SS-R-0707

9011346909783

